



CONCRETE PIPE AND PRECAST PRODUCTS

Certified Producer Plants

YEAR 2006

Materials from the companies listed herein are pre-qualified for use on Wisconsin Department of Transportation projects in accordance with all applicable specifications and/ or Policy Memoranda.

CONCRETE PIPE PRODUCTS

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PRECAST MANHOLES , INLETS, CATCH BASINS

PRECAST BOX CULVERTS, WALL PANELS, TEMPORARY BARRIERS

Producers must comply with the following to be listed as a certified plant:

Producers plants are approved on an annual basis - January to January- unless otherwise noted.

106.3.3.3 Plant Certifications

106.3.3.3.1 Precast Concrete Products

(1) The department will allow precast concrete alternates for cast-in-place concrete components the contract shows if those precast alternates conform to all of the following:

1. All specific contract requirements for individual components.
2. Components are manufactured in a plant certified by one of the following organizations:
 - Wisconsin Concrete Pipe Association.
 - American Concrete Pipe Association.
 - National Precast Concrete Association.



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Date last edited: 7/7/2006

<u>Company</u>	<u>Location</u>	<u>Certified By</u>	<u>Products</u>
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3, 5
American Concrete Pipe Co.	Milwaukee, WI	WCPA	1,2,3, 5
APS Concrete Products, Inc.	Lannon, WI	NPCA	1, 5
County Materials Corporation ⁽²⁾	Holmen, WI	WCPA	1(12" -144"), 3(18 inch equiv- 96-inch equiv.), 4(72' & 84"), 5
County Materials Corporation ⁽²⁾	Roberts, WI	WCPA	1(12" -144"), 3(14x23 to 72x113)
Crest Precast, Inc.	LaCrescent, MN	NPCA	5
Cretex Concrete Products Midwest, Inc. ⁽¹⁾	Waukesha, WI	ACPA	1,3,4, 5
Hancock Concrete Products	Cannon Falls, MN	ACPA	1,4, 5
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1,3, 5
Northwind Concrete Products, Co.	South Beloit, IL	WCPA	1,3, 5
Wausau Concrete Company, Inc.	Wausau, WI	WCPA	1(12" -144"), 3(14x23 to 72x113), 5
Wisconsin Concrete Products	Kiel, WI	WCPA	1,2,3, 5

(1) formerly Waukesha Concrete Pipe Products
 (2) formerly Holmen, Inc.

Product Key

1-Circular reinforced concrete pipe
 2-Circular Non -reinforced concrete pipe
 3- Horizontal and vertical elliptical concrete pipe
 4-Concrete pipe arch
 5- Concrete cattle pass

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Date last edited: 7/13/2006

<u>Company</u>	<u>Location</u>	<u>Certified By</u>	<u>Products</u>
American Concrete Pipe Company	Milwaukee, WI	WCPA	1,2,3,4,5,6
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3,4,5,6
APS Concrete Products, Inc.	Lannon, WI	NPCA	1,2,3,4,5,6
County Materials Corporation ⁽⁴⁾	Holmen, WI	WCPA	1,2,3,4,5,6
County Materials Corporation ⁽⁴⁾	Roberts, WI	WCPA	1,2,4,5,6
Crest Precast, Inc.	LaCrescent, MN	NPCA	1,2,3,4,5,6
Cretex Concrete Products Midwest, Inc. ⁽²⁾	Waukesha, WI	ACPA	1,2,3,4,5,6
Eull's Manufacturing Co., Inc. ⁽⁵⁾	St. Michael, MN	WCPA	3
Hancock Concrete Products	Cannon Falls, MN	ACPA	1,2,3,4,5,6
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1,2,3,4,5,6
Modern Building Materials, LLC ⁽¹⁾	Kenosha, WI	WCPA	1,2,3,4,5,6
Northwind Concrete Products, Co.	South Beloit, IL	WCPA	Supplier only- products from Modern above
Premier Concrete, Inc.	Sturgeon Bay, WI	WCPA	3
Wausau Concrete Company ⁽³⁾	Wausau, WI	WCPA	1,2,3,4,5,6
Wieser Concrete	Maiden Rock, WI	NPCA	1,2,3,4,5,6(6" Endwalls for outfalls only)
Wieser Concrete	Portage, WI	NPCA	1,2,3,4,5,6(6" Endwalls for outfalls only)
Wisconsin Concrete Pipe	Kiel, WI	WCPA	1,2,3,4,5,6

Product Key

1- manholes
 2- Manhole components
 3-Riser Rings(grade and adjustment rings)
 4-Inlets
 5-Catch basins
 6- Apron endwalls

- (1) also Fox Lake, IL plant
 (2) formerly Waukesha Concrete Pipe Products
 (3) Includes 2", 4", & 6" concrete adjustment rings
 (4) formerly Holmen, Inc.
 (5) 2", 3", 4", 6", 12" grade rings and 2", 3", 4", 6" catch basin adjustment rings

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Date last edited: 7/13/2006

<u>Company</u>	<u>Location</u>	<u>Certified By</u>	<u>Products</u>
American Concrete Pipe Company	Milwaukee, WI	WCPA	1,2,3,4
American Concrete Pipe Company	Green Bay, WI	WCPA	1,2,3,4
APS Concrete Products, Inc.	Lannon, WI	NPCA	1,2,3,4(Hy-span 3 side Bridges, Precast buildings, Utility vaults)
County Materials Corporation ⁽⁴⁾	Holmen, WI	WCPA	1(2'x3' to 12'x10'),2(MSE Wall Panels), 4(all sizes special inlets, lift stas, intergral vaults)
County Materials Corporation ⁽⁴⁾	Roberts, WI	WCPA	1,4(slabs, Weir walls)
Crest Precast, Inc.	LaCrescent, MN	NPCA	1,2,3,4
Cretex Concrete Products Midwest, Inc. ⁽²⁾	Waukesha, WI	ACPA	1,2,4(3-sided Arch Bridge)
Hancock Concrete Products	Cannon Falls, MN	ACPA	1,4(Long arch spans 24'to 48')
Madison Concrete Pipe, Inc.	Madison, WI	WCPA	1, 4(Pipe fittings, bends, tees, wyes etc.)
Modern Building Materials, LLC ⁽¹⁾	Kenosha, WI	WCPA	4(Storm Sewer Junction Chambers, Sanitray Wet Wells)
Northwind Concrete Products,Co.	South Beloit, IL	WCPA	1
Premier Concrete, Inc.	Sturgeon Bay, WI	WCPA	3
Wausau Concrete Company ⁽³⁾	Wausau, WI	WCPA	1, 4
Wieser Concrete	Maiden Rock, WI	NPCA	1,2,3,4
Wieser Concrete	Portage, WI	NPCA	1,2,3,4
Wisconsin Concrete Pipe	Kiel, WI	WCPA	1

⁽¹⁾ also Fox Lake, IL plant⁽²⁾ formerly Waukesha Concrete Pipe Products⁽³⁾ Includes 2", 4", & 6" concrete adjustment rings⁽⁴⁾ formerly Holmen, Inc.**Product Key**

1-Box Culverts
 2-Wall Panels
 3-Temporary Traffic Barrier
 4-Special Structures

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